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## MULTI-CRITERIA EVALUATION OF TECHNOLOGICAL SOLUTIONS TO IMPROVE GAS DISTRIBUTION STATION EFFICIENCY

**Abstract:** Due to the global energy crisis, rising energy demand, and climate change, there must be a way to recover energy that is not used for beneficial purposes, reduce primary and final energy consumption, and reduce emissions. The natural gas sector and its transmission networks, including gas distribution stations (GDSs), are an important component of Lithuania's energy sector. Because the gas pressure is reduced by the use of gas pressure regulators (GPR), the energy potential in high pressure gas is not used effectively, the need to heat natural gas is conducted with the use of natural gas boilers, and additional environmental pollution is caused by the use of GDS. The purpose of the study is to analyse GDSs, identify areas where the energy potential is not being exploited and the environment is polluted, and propose reasonable solutions. After reviewing the literature, alternative technological solutions were selected, including turbine expanders, gas preheating systems that were modified from gas boilers to geothermal heat pumps, solar collectors, and photovoltaic solar cells. To evaluate the potential of technological solutions to improve GDS efficiency and reduce emissions, the proposed solutions are analysed according to the multi-criteria analysis that consider solutions proposed from an energy, economic, and environmental perspective. Based on multi-criteria evaluation, the best alternative technological solution for GDS is recommended.

**Keywords:** gas distribution station (GDS), gas pressure regulator (GPR), ground source heat pump (GSHP), multi-criteria evaluation, natural gas, photovoltaic solar cells (PV), solar collectors system (SCS), turbine-expander (TE).

### Introduction

In recent years, due to rising energy prices, concerns about energy security, and the urgent need to address climate change, improving energy efficiency in Europe has become increasingly important. In response to these trends, several institutional reforms have been carried out to promote energy efficiency, including the European Directive on Energy Efficiency [1] establishing energy reduction targets and a series of national and private initiatives [2]. The natural gas sector and its transmission network, including gas distribution stations (GDS), are essential components of Lithuania's energy sector. The GDS has an insufficient energy recovery potential as a result of the reduction in gas pressure by gas pressure regulators (GPRs), and the potential energy potential of high-pressure gases is not fully exploited, and the necessary preheating of natural gas is carried out using natural gas boilers, which cause additional pollution.

Several studies have been conducted on the potential for energy recovery in the GDS depressurisation process using turboexpanders (TE) [3]. These applications are also used in GDSs in other countries, and their effects on isenthalpic GPR are being studied. In these studies, the authors observed that DSS pressure relief units equipped with TE are sensitive and are not suitable for stations with seasonal

characteristics (such as flow and pressure). Furthermore, most authors noted that the temperature decreased higher with a TE system (0.45-0.6°C/bar in conventional GPR, 1.5-2°C/bar in TE systems) [4].

With conventional pressure reduction techniques (GPR) and alternative technologies (TE), additional gas preheating is required to prevent the formation of hydrate crystals and ensure the proper operation of the device. Most GDSs have similar design and operation, using gas boilers that heat gas before entering pressure relief devices, and reduce gas temperature to the 3°C due to Joule-Thompson effect.

Some of the published studies examine various alternatives to conventional gas sources. Ghezelbash et al. [5] reviewed a ground-source heat pump (GSHP) (if electricity is supplied from the grid/turbine expander) as an alternative for retrofitting GDS. In one study, parallel solar collectors with storage tanks and TE were proposed as energy recovery systems to replace heat sources (natural gas boiler) and reduce the amount of gas used for preheating [6, 7]. In another study, an evaluation of a photovoltaic (PV) solar power plant (PV) and a compressed air energy storage system was carried out from an energy-economic point of view [8], as well as an energy-environmental study of the use of a concentrated solar plant for preheating of GDS gas.

According to [5-14] the above-mentioned studies results it was observed that GDS has unused energy recovery potential and that gas preheating can be carried out by other alternative sources. Above mentioned studies have examined only one or a few technologies, did not compare them, only considered solutions of one or two of the three criteria (energy, economic, ecology – 3E) and did not consider Lithuania's GDS. This research presents multi-criteria analysis of GDS gas preheating and pressure reduction techniques, comparing measures with each other under all 3E criteria.

The objective of the research is to analyse the structure and functioning of GDS, identify processes where potential energy is not used and where the environment is polluted, and propose solutions to improve efficiency based on energy, economic and ecological criteria.

## Research object

The Lithuania's gas transmission system consists of 64 GDSs. The main purpose of the GDS is to measure the gas pressure and reduce it to required by the system user [15]. Many of the GDSs in the Lithuania's gas transmission network are new or have been rebuilt and have similar or identical structures. Therefore, the study collected data on new construction GDS, which were used for further calculations (Table 1).

**Table 1.** Data on new construction GDS

Parameter (unit of measurement)	Average gas flow (n.m <sup>3</sup> /h)	Gas temperature at the inlet to the GDS (°C)	Gas pressure at the inlet to the GDS (bar)	Gas temperature at the outlet of the GDS (°C)	Gas pressure at the outlet of the GDS (bar)	Area of a roof (m <sup>2</sup> )
Designed	10 ÷ 5000	+2 ÷ +10°C	20 ÷ 55	+3 ÷ +7°C	3 ÷ 16	50
Actual	107 ÷ 918	+5 ÷ +11°C	39 ÷ 41	+3°C	3	50

The study showed that gas filtration points have a small loss of gas pressure throughout the site (nearly analysed GDS and other GDS, normal filter pressure drops do not exceed 0.5 bar). In other parts of the system, measuring units, turbine or rotating gas meters are commonly used in stations of this size, but the significance of these measuring devices for energy variations is relatively small (according to one of the most popular manufacturers, the gas pressure loss of the turbine meters is less than 17.3 mbar [16] and the rotary meters are less than 4.97 mbar [17]. Similarly, when a particular odor-enhancing odorant is added to the flowing gas at the end of the GDS system, the change in gas mass and energy is insignificant (the odorization rate is 16 g per 1000 m<sup>3</sup> of gas) [18]. For these reasons, the impact of gas filtration, measurement, and odorization systems on the mass and energy balance of GDS is believed to

be negligible, and therefore the boundaries of the subject are changed and only the gas preheating and pressure control system is considered for research purposes. The study used a simplified GDS scheme, along with the key indicators and proposed alternatives, is depicted in Figure 1.

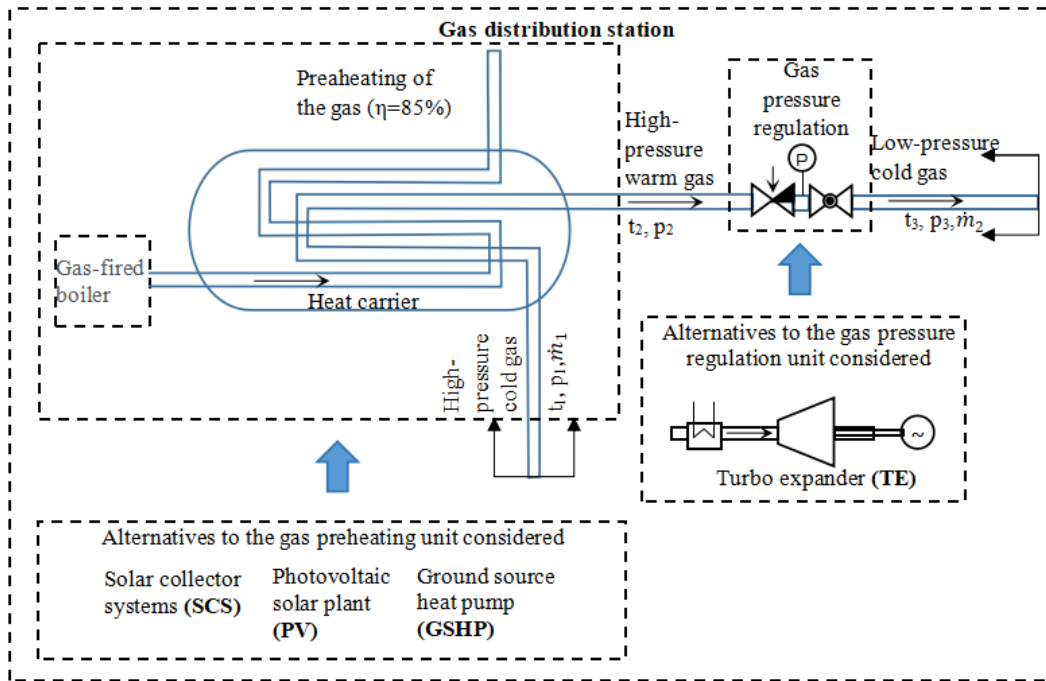


Figure 1. A simplified scheme of the GDS, its main performance indicators, and alternatives based on master thesis [19]

Three alternative sources of gas pre-heating are considered: solar collector systems (SCS), photovoltaic solar plant with electrical heater (PV), ground-source heat pump (GSHP), and alternative gas pressure control device (TE). The following alternative combinations were calculated: TE+GSHP; TE+PV; GSHP+PV; TE+GSHP+PV; TE+SCS; TE+GSHP+SCS.

### Calculation of the heat demand for gas preheating

Based on the collected data (gas flow rate, upstream and downstream gas pressures), the amount of heat (1) needed to preheat the gas is estimated:

$$G = \frac{B \cdot ((p_1 - p_2) \cdot \mu + (t_{out} - t_{min})) \cdot c_p \cdot \rho \cdot k}{3.6}, \text{ W} \tag{1}$$

where:

- $B$  – gas flow rate, n.m<sup>3</sup>/h;
- $p_1$  – upstream gas pressure, bar;
- $p_2$  – downstream gas pressure, bar;
- $\mu$  – Joule Thomson coefficient,  $\mu = 0.6^\circ\text{C}/\text{bar}$ ;
- $t_{out}$  – gas temperature at the outlet of the GDS, °C;
- $t_{min}$  – minimum gas temperature at the inlet of the GDS, °C;
- $c_p$  – specific heat of the gas,  $c_p = 2.25 \text{ kJ}/\text{kg}\cdot\text{K}$ ;
- $\rho$  – density of the gas,  $\rho = 0.73 \text{ kg}/\text{m}^3$ ;
- $k$  – coefficient of assessment of the heater's fouling,  $k = 1.05$ .

The gas flows and the calculated heat demand for gas preheating are shown in Figure 2.

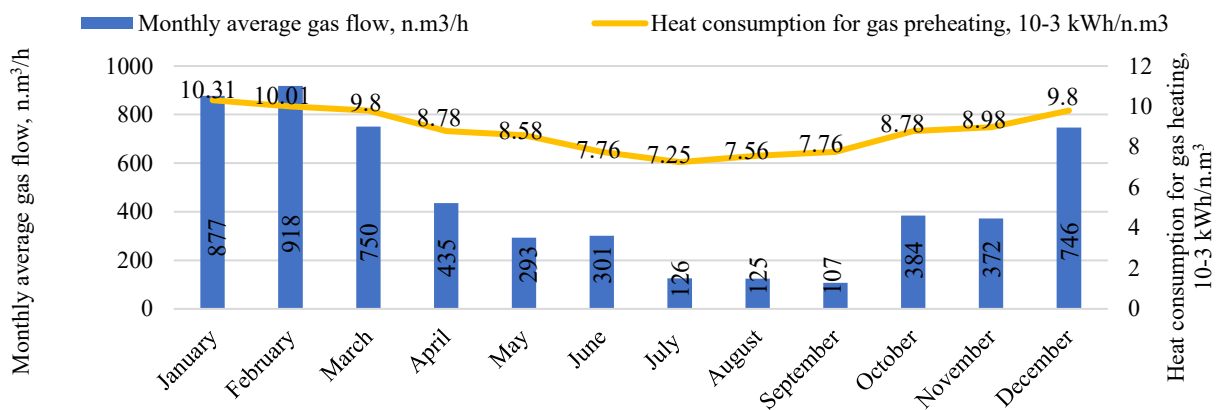


Figure 2. Monthly GDS gas flows and estimated heat input for gas preheating

Figure 2 represents the monthly heat demand required to heat GDS gas without installed alternatives. If TE is installed instead of a GPR, the heat quantities must be recalculated.

### Multi-criteria evaluation of alternatives

To evaluate GDS alternatives, a multi-criteria analysis taking into account energy, environmental and economic indicators is applied. The energy criterion evaluates the energy consumption and/or production of the object under consideration, the environmental criterion covers the impact of the life cycle assesment on the environment, and the economic criterion covers cost indicators (capital investment, operating costs, potential revenues in terms of net present value (NPV)). All these criteria are represented in the multi-criteria analysis by 1 n.m<sup>3</sup> of gas flowing through the GDS (Fig. 3).

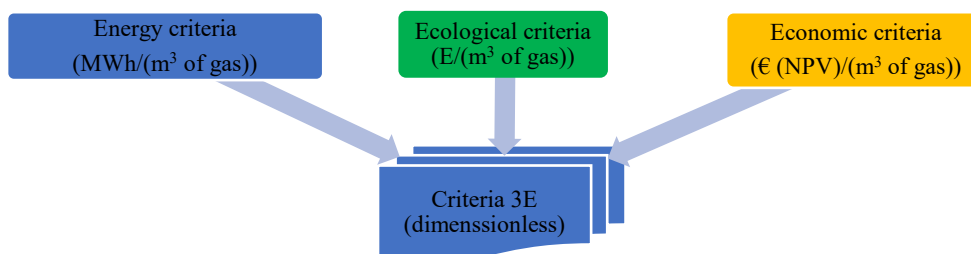


Figure 3. The principle of multi-criteria evaluation

Once all of the above criteria are identified and evaluated for individual solutions, the feasibility and sustainability of the different GDS alternatives can be assessed, and the options best suited to the objectives can be selected. It is assumed that all three criteria are equal, that is, that they have received the same weight as 0.3. Consideration was also taken into account that two of the criteria (energy and environment) are best at the lowest level and the third (GDV) at the highest level, so that the weighting of several criteria is calculated by formula:

$$3E = 0.3 \cdot (\text{€(NPV)/(m}^3 \text{ of gas)}) - 0.3 \cdot \text{MWh/(m}^3 \text{ of gas)} - 0.3 \cdot (\text{E/(m}^3 \text{ of gas)}) \quad (2)$$

where:

- €(GDV)/(m<sup>3</sup> of gas) – relative magnitude of the economic evaluation criterion;
- MWh/(m<sup>3</sup> of gas) – relative magnitude of the energy evaluation criterion;
- E/(m<sup>3</sup> of gas) – relative magnitude of the ecological evaluation criterion.

According to this calculation methodology, the solution with the highest 3E value is the best solution for all three evaluation criteria.

### Methodology for calculating the energy criterion

The energy criterion assesses the energy consumption (electricity, gas) of the pilot site when the proposed alternatives are installed at the GDS. The energy consumption (kWh/n.m<sup>3</sup>) for the gas preheating of the GDS should be chosen to express this criterion. In some solutions, the system within the study limits is no longer an energy-consuming facility, but an energy-generating facility, so the functional value is negative. The energy calculation of the first alternative, the gas expansion device (turbine expander (TE)), is calculated according to the formula (3) given in [9]

$$E_{el,exp} = \dot{m}_{step} \cdot \Delta h_{is,step} \cdot \eta_{is,step} \cdot \Delta t_{step} \cdot \eta_{el}, \text{ kWh} \tag{3}$$

where:

- $E_{el,exp}$  – amount of electricity produced by the TE, kWh;
- $\dot{m}_{step}$  – mass flow rate of the gas, kg/s;
- $\Delta h_{is,step}$  – isentropic enthalpy difference between the upstream and downstream expander, kJ/kg;
- $\eta_{is,step}$  – turbine's isentropic efficiency, in units;
- $\eta_{el}$  – generator efficiency,  $\eta_{el} = 0.9$ ;
- $\Delta t_{step}$  – expander operating time, in hours.

TE reduces natural gas temperature much more than GPR (throttle valves), as the TE depressor process reduces gas temperature by converting thermal energy into motion energy, while conventional GPR cause isenthalpic process, which does not cause such a significant temperature change. For this reason, gas is cooler during expansion than GPR operation and requires additional heating to keep the output temperature below 3°C. Therefore, when the TE is used to calculate, the heat needed to heat up the gas is recalculated according to the formula (1), but instead of the usual GPR = 0.6°C/bar, a Joule Thomson coefficient of = 1.5°C/bar is used [12].

Calculations are assumed to be conducted with a single-stage TE radial type with a design efficiency of 0.85. It is worth noting that the efficiency of TE depends on the expansion ratio ( $r_{dp}$ ) and gas flow. In this study, the expansion rate is statistically almost constant ( $r_{dp} \approx 13.0 \div 13.7$ ), so the efficiency caused by the variation in the expansion pressure rate is not evaluated. The efficiency of the TE due to flow variations is assessed based on the dependence presented in the study by [9] and assumes that the maximum efficiency (0.85) is at 500 n.m<sup>3</sup>/h, ranging from 0.51 to 0.85 (Fig. 4).

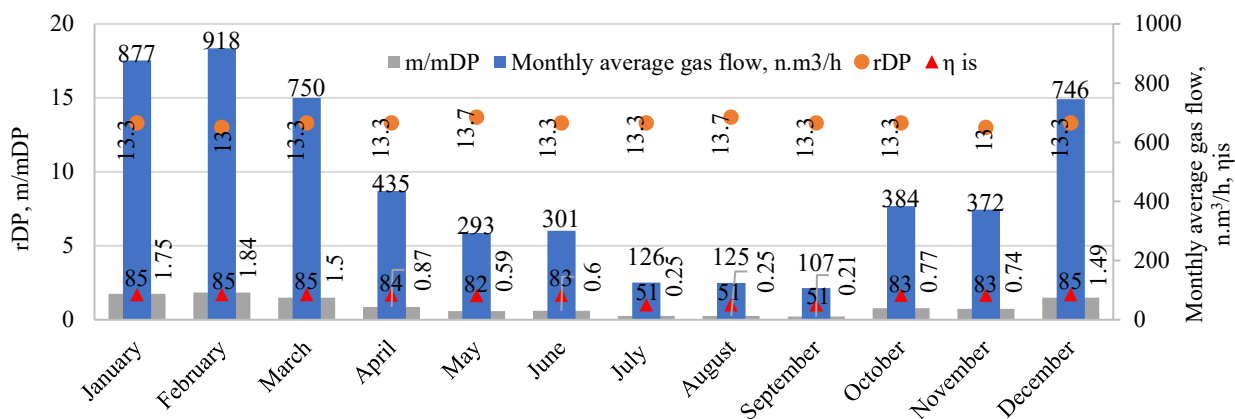


Figure 4. TE efficiency versus flow and pressure ratio  $r_{dp}$

The modelling of the gas preheating alternatives (GSHP, PV and SCS) is carried out using the energyPro software [20], where the basic environmental data (annual solar radiation intensity, outdoor air temperature, ground temperature) are entered, the system scheme is drawn according to the available technical data and the heat produced and the electricity consumption calculated. The analysis showed that the heat demand for heating natural gas fed through the GDS using TE technology is 106.34 MWh/year.

However, the heat demand for the alternate heating of the non-TE is only 37.01 MWh/year for the same amount of gas. Thus, TE technology significantly increases the heat demand required to heat the natural gas flowing through the GDS, and these calculated demands are used as inputs for the assessment of the energy criterion. The input data and performance characteristics of all alternatives are given in Table 2.

**Table 2.** Description and input data for the evaluation of the energy criterion in the proposed alternatives

Indication of the proposed alternative	Description	Input data to energyPro software	
		Heat demand for preheating GDS gas, MWh/year	Description
TE	The electricity generated by TE is primarily used to heat the gas using electric heaters*	106.34	The energy produced by TE is calculated according to formula (3)
GSHP	Covers the entire heat demand for natural gas heating (output 70 kW). Electricity is supplied from the grid	37.01	Power of the GSHP**: 70 kW, COP = 4.09. The annual variation of the soil temperature, the decrease of the soil temperature due to the operation of the HP (-4°C) is introduced. A storage tank of 1 m <sup>3</sup> shall be installed with the GSHP, with a bottom temperature of 40°C and a top temperature of 45°C. The temperature of the heat transfer fluid to/from the gas preheater (heat exchanger) shall be 45°C/40°C
TE+GSHP	The electricity produced by the TE is used by the GSHP	106.34	The other inputs are the same as for the GSHP
PV	The electricity generated by PV is primarily used to heat gas using electric heaters*	37.01	Installed on the roof of the GDS building (area 50 m <sup>2</sup> ). It is assumed that in this case, a rooftop power plant of 5.7 kW (16 units of 355 W modules with a size of 1x2 m and a tilt angle of 35°) can be installed
TE+PV	The electricity generated by TE and PV is primarily used to heat gas using electric heaters*	106.34	The other inputs are the same as for the TE and PV
GSHP+PV	The electricity generated by the PV is used by the GSHP	37.01	The other inputs are the same as for the GSHP
TE+GSHP+PV	The electricity produced by TE and PV is used in the GSHP	106.34	The other inputs are the same as for TE, GSHP and PV
SCS	The heat produced by SCS is used to heat natural gas. In case of heat shortages, an electric heater* is used to heat the gas and electricity is supplied from the electricity grid	37.01	Installed on the roof of the GDS building (area 50 m <sup>2</sup> ). It is assumed that in this case a 32 m <sup>2</sup> flat-plate solar collector system (Vitosol, 2022) can be installed on the roof. A larger storage tank of 3 m <sup>3</sup> is also calculated, with a temperature of 40°C at the bottom of the tank and 55°C at the top of the tank
TE+SCS	The heat produced by SCS and the electricity produced by TE are used to heat natural gas	106.34	The other inputs are the same as for TE and SCS
TE+GSHP+SCS	The SK and GSHP are used to heat natural gas. The electricity produced by the TE is used in the GSHP	106.34	The other inputs are the same as for TE, GSHP and SCS

\* The efficiency of the electric heater – 98.5%.

\*\* Heat source for the GSHP: 15 vertical boreholes, 120 m deep (if the COP of the GSHP is 4, it can be assumed that ¾ of the heat will come from the boreholes in the open air, and that the heat emission from the ground is 60 W/m).

The calculations assume that all energy or heat produced and consumed locally is given priority. If there is a surplus of electricity, it is assumed that the energy is fed into the grid for storage; otherwise, electricity is taken from the grid. The multi-criteria analysis uses the results of the calculation of the energy criterion (kWh/m<sup>3</sup>) for each alternative.

**Methodology for calculating the ecological criterion**

This analysis evaluated the combination of the GDS and each of the proposed energy and emission reduction solutions (TE installation, conversion of the gas preheating system from gas boilers to GSHP (vertical boreholes), SCS installation, installation of PV solar plant with electric heater, and the combinations of these alternatives: TE+GSHP; TE+PV; GSHP+PV; TE+GSHP+PV; TE+SCS; TE+GSHP+SCS) from the point of view of the non-renewable primary energy consumed during the production, use, and disposal phases and the emissions of CO<sub>2</sub> (global warming), SO<sub>2</sub> (aquatic acidification), PO<sub>4</sub> P-lim (aquatic eutrophication), CFC-11 (ozone layer depletion). Alternatives are first subject to a material inventory that breaks the proposed systems into elements, then materials and quantities, which are then evaluated according to impact categories. For this analysis, the Ecoinvent v3.7 database was used with SimaPro software to evaluate materials for the European market. Only the emissions of the materials from which the elements and systems are manufactured were evaluated in the manufacturing phase. In the use phase, the replacement of elements is not assessed because all proposed alternatives are assumed to have a life expectancy of 25 years. At this stage, only the environmental impact of the proposed system's energy consumption (gas and/or electricity consumption according to energy assessment) during its use is assessed. The disposal phase evaluates emissions resulting from recycling, combustion, or disposal at the end of the material's life. The transportation of all elements from the production site in Europe to the research centre in Lithuania and the environmental impact of the transport to the disposal site are also evaluated. Once the post-impact environmental performance of all proposed systems has been calculated for all life cycle impacts, it is summarized by emission type and converted to dimensionless values, giving each indicator a weight (Table 3). The total resulting is divided by the annual flow of the GDS gas to obtain the dimensionless functional unit E/n.m<sup>3</sup> that evaluates the environmental impact of the proposed system.

*Table 3. Methodology for calculating the ecological criterion*

Life cycle assessment of ecological criterion (impact category)	kg CFC-11 eq (ozone layer depletion)	kg SO <sub>2</sub> eq (aquatic acidification)	kg PO <sub>4</sub> P-lim (aquatic eutrophication)	kg CO <sub>2</sub> eq (global warming)	MJ (non-renewable energy)
Weight of the indicator	0.2	0.2	0.2	0.2	0.2
Production phase of the element	X <sub>1.1</sub>	X <sub>2.1</sub>	X <sub>3.1</sub>	X <sub>4.1</sub>	X <sub>5.1</sub>
Use phase of an element	X <sub>1.2</sub>	X <sub>2.2</sub>	X <sub>3.2</sub>	X <sub>4.2</sub>	X <sub>5.2</sub>
Destruction phase of an element	X <sub>1.3</sub>	X <sub>2.3</sub>	X <sub>3.3</sub>	X <sub>4.3</sub>	X <sub>5.3</sub>
Transport phase of the element	X <sub>1.4</sub>	X <sub>2.4</sub>	X <sub>3.4</sub>	X <sub>4.4</sub>	X <sub>5.4</sub>
Intermediate environmental indicator	$E = 0.2 \times (X_{1.1} + X_{1.2} + X_{1.3} + X_{1.4}) + 0.2 \times (X_{2.1} + X_{2.2} + X_{2.3} + X_{2.4}) + 0.2 \times (X_{3.1} + X_{3.2} + X_{3.3} + X_{3.4}) + 0.2 \times (X_{4.1} + X_{4.2} + X_{4.3} + X_{4.4}) + 0.2 \times (X_{5.1} + X_{5.2} + X_{5.3} + X_{5.4})$				
Key ecological criteria	ECO = E/n.m <sup>3</sup>				

The results of the calculation of the ecological criterion (E/n.m<sup>3</sup>) for each proposed alternative are used in a multi-criteria analysis.

## Methodology for calculating the economic criterion

Under this criterion, a single indicator, Net Present Value (NPV), was calculated for all the proposed alternatives. This is calculated by discounting all the expected cash flows from the investment project. This assessment is useful because it shows whether the measures will generate sufficient savings and whether the project will be profitable over its lifetime after taking into account the depreciation of the money.

The NPV is calculated according to formula (4):

$$NPV_t = -I_0 + \sum_{i=1}^n \frac{CF_t}{(1+k)^t} \quad (4)$$

where:

$NPV_t$  – net present value after a given time  $t$ , €;

$I_0$  – initial investment, €;

$CF$  – cash flow per year, €;

$k$  – discount rate;

$t$  – elapsed time, in years.

In this case, annual savings are the average cash flows over the year, i.e. the annual balances of income, expenditure, and investment, which should result in a positive result (5):

$$\overline{CF}_t = P - C - I \quad (5)$$

where:

$P$  – annual income or economic benefit, €;

$C$  – annual cost, €;

$I$  – investment, €.

The discount rate is taken into account in the calculation of the NPV. The discount rate at the moment under consideration is calculated according to formula (6):

$$d = \frac{1+i_{pal}}{1+i_{inf}} - 1 = \frac{1+0.048}{1+0.046} - 1 = 0.0019 \quad (6)$$

where

$d$  – the discount rate;

$i_{pal} = 4.61\%$  – prevailing market rate in December 2022 for loans offered by known banks;

$i_{inf} = 4.6\%$  – projected inflation rate for 2023.

Before calculating the NPV, for each proposed alternative, the initial investment and annual costs are calculated, which include the annual maintenance costs of the proposed systems, the cost of gas (1.91 €/m<sup>3</sup> [21], electricity (0.28 €/kWh [22] consumption and electricity storage in the grid (0.045 €/kWh [23]). The NPV of each measure under evaluation is then divided by the total GDS gas flow during the assessment period (25 years) to obtain a relative indicator of €(NPV)/n.m<sup>3</sup>, which assesses the profitability of the proposed investment over its lifetime.

## Results

First, the proposed alternatives are compared by category (energy, environment, and economy). The results of the evaluation of each criteria are shown in Figure 5.



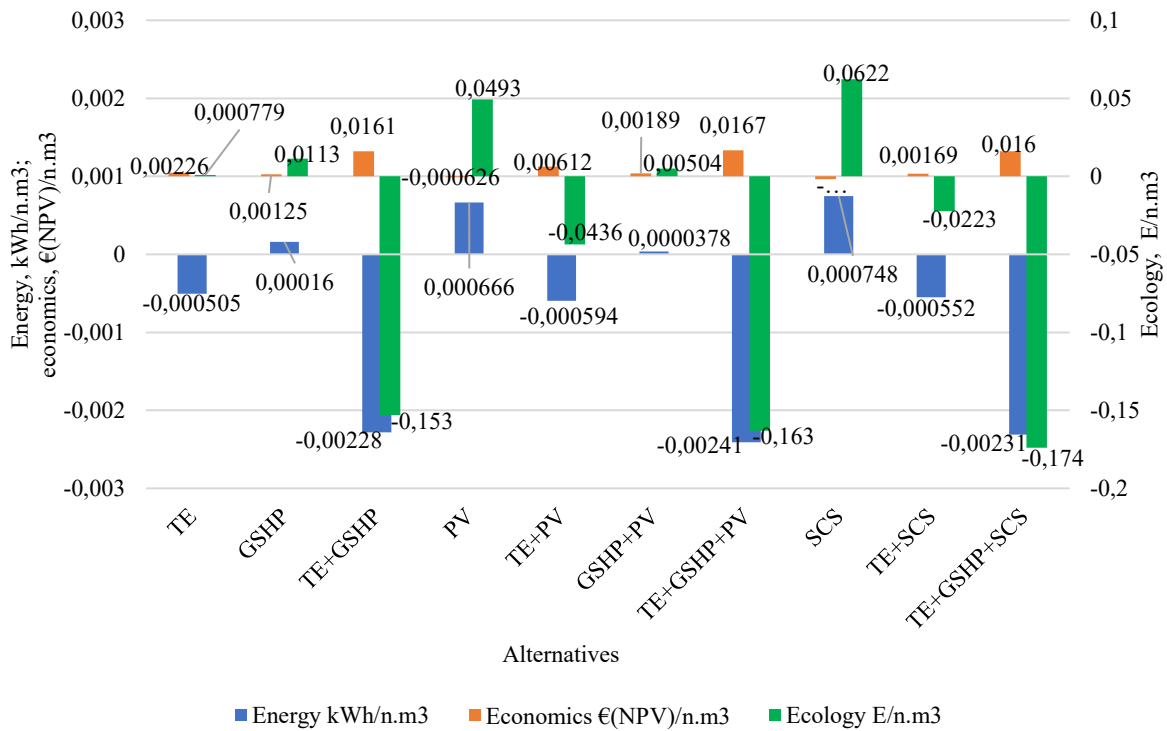


Figure 5. Results of the evaluation of the energy, economic and ecological criterion

For all proposed alternatives, gas is not used for preheating. If the system does not produce enough electricity or does not have electricity generation facilities (PV and TE), the demand for electricity is met by the electricity grid. The positive bars in blue indicate that this is the heat demand to heat the gas and the amount of electricity left over after the gas has been heated by an electric heater is returned to the grid. Based on the results of the energy calculation, all the proposed measures have reduced the energy consumption of the GDS to heat a unit of gas. PV or SCS installed on the roof of the GDS would reduce the energy consumption by 27% and 18%, respectively. The use of a GSHP would reduce energy consumption by 83% and the addition of a PV system to the GSHP would reduce consumption by 96%. It is estimated that for all solutions using TE, the facility is already a system that not only consumes energy but also supplies it. If only a TE is installed and the gas is heated by an electric heater, 0.5 Wh of electricity/n.m<sup>3</sup> of gas remains after the gas is fully treated (heated), 0.552 Wh of electricity/n.m<sup>3</sup> of gas remains if a TE+SCS is installed, 0.594 Wh of electricity/n.m<sup>3</sup> of gas remains if a TE+PV is installed, while the highest energy savings and production are achieved with TE+GSHP – 2.3 Wh of electricity/n.m<sup>3</sup> of gas, 2.4 Wh of electricity/n.m<sup>3</sup> of gas with TE+GSHP+PV, 2.31 Wh of electricity/n.m<sup>3</sup> of gas with TE+GSHP+SCS (Fig. 5).

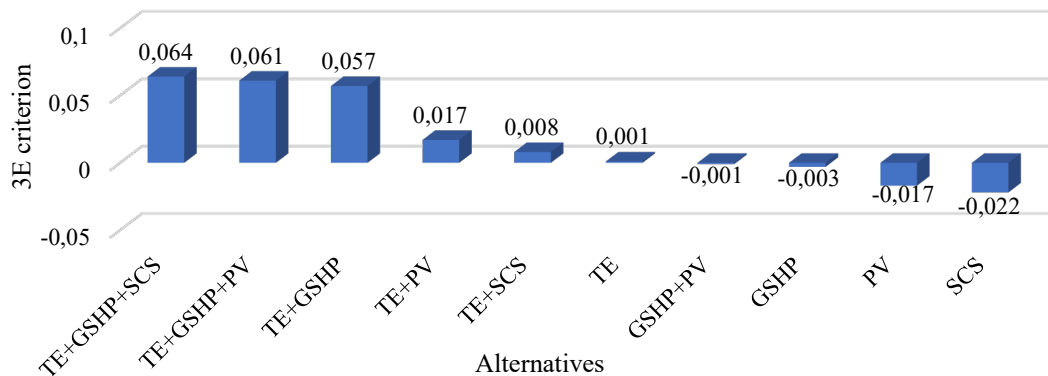
Another evaluation criterion is the economic criterion, expressed in €(NPV)/n.m<sup>3</sup>. The higher this indicator, the more economically attractive the proposed measure (Fig. 5).

The results (Fig. 5) show that the PV and SCS alternatives alone will not pay for themselves over the entire lifetime (negative €(NPV)/n.m<sup>3</sup>). The other proposed measures have an € (NPV)/n.m<sup>3</sup> of 0.0023 €(NPV)/n.m<sup>3</sup> for TE only, 0.0012 €(NPV)/n.m<sup>3</sup> for GSHP only, 0.0061 €(NPV)/n.m<sup>3</sup> for TE+PV, 0.0019 €(NPV)/n.m<sup>3</sup> for GSHP + PV, and 0.0017 €(NPV)/n.m<sup>3</sup> for TE+SCS. The most economically attractive are the alternatives with TE and GSHP: TE+GSHP and TE+GSHP+SCS have a criteria of 0.016 €(NPV)/n.m<sup>3</sup>, and TE+GSHP+PV has a criteria of 0.017 €(NPV)/n.m<sup>3</sup>.

The alternatives were also evaluated according to the ecological criterion (Fig. 5), with a single, dimensionless value (E/n.m<sup>3</sup>), which takes into account the primary energy consumption of the alternatives and the amount of CO<sub>2</sub>, SO<sub>2</sub>, PO<sub>4</sub> P-lim, CFC-11 emissions that are released to the environment during the production, use, and disposal phases of the material. The lower the value obtained, the more environmentally acceptable the proposed solution.

Several of the alternatives received, GSHP, PV, GSHP+PV and SCS, would have a greater negative impact on the environment over their lifetime than no alternatives. Using only TE would reduce the environmental impact by about 78%. The environmental impacts of the other proposed measures can be accepted as positive (negative values of the bad environmental impacts score), as the green energy produced by their use, which can be exported off-site, is higher than the gas preheating needs to be covered. Alternatives with TE and GSHP have the highest positive environmental impacts. TE+GSHP+PV ( $-0.163 \text{ E/n.m}^3$ ) and TE+GSHP+SCS ( $-0.174 \text{ E/n.m}^3$ ).

Since the alternatives are evaluated together, they are subject to multi-criteria analysis, and each evaluation criteria (economy, environment, and energy) is multiplied by weight factor (0.3). The results of the multi-criteria analysis of alternatives are shown in Figure 6.



**Figure 6.** Results of multi-criteria analysis

In general, the alternatives of GSHP, PV, GHS + PV and SCS are not appropriate for the intended use and purposes of the study, as they have negative effects on the analysis of multi-criteria. This is due to the excessive demand for electricity from the grid, insufficient energy generation during the operational phase, and high costs during alternative operation. However, installation of an additional generation unit (TE) changes the alternative evaluation: a value of 0.001 is generated only by TE, a value of 0.017 is generated by TE+PV, a value of 0.008 is generated by TE+SCS. The results show that the best alternatives are TE+GSFP+SCS (0.064), TE+GSHP+PV (0.061) and TE+GSHP (0.057).

## Conclusions

1. The calculations show that the GDS has an unexploited energy generation potential in the pressure relief unit. This energy can be used for electricity generation using TE, but it would increase the demand for heat for gas preheating by a factor of three.
2. In Lithuania's GDS, solar photovoltaic and SCS will save only a minor amount of GDS energy, and these measures are not advantageous in a cumulative multi-criteria way if deployed separately.
3. The PV and SCS alternatives have negative economics, whereas the other have positive economics. TE+GSHP+PV and TE+GSHP+SCS produce the majority of electricity, releasing  $1 \text{ n.m}^3$  of gas and emitting less  $\text{CO}_2$ ,  $\text{SO}_2$ ,  $\text{PO}_4$  P-lim and CFC-11.4.
4. The alternatives TE+GSHP, TE+GSHP+SCS and TE+GSHP+PV are the most economical, with 0.016 to 0.017  $\text{€(NPV)/n.m}^3$ .
5. Taking all the criteria individually and in a multi-criteria approach, the best alternatives included both GSHP and TE: TE+GSHP; TE+GSHP+PV and TE+GSHP+SCS. The reason for this is that GSHP is an efficient and environmentally friendly heating method if the electricity source is also environmentally friendly. In particular, with the installation of CHP, the green electricity generated would be fully sufficient to run the GSHP and the surplus could be fed into the common electricity grid.

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